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Dear Clients and Friends,

I need your help! Celebrating and helping to make a difference in the world, because...

"We cannot live only for ourselves. A thousand fibers connect us."-- Herman Melville

Annually, I contribute 1% of my gross income to a single worthy cause and small amounts to many others. Last year I built two homes in Indonesia, after the Tsunami. Other years I have supported local organizations for children. This year I would like your help in working with IPAS, a non-profit institute dedicated to improving woman's lives internationally through a focus on reproductive health.

My annual holiday party will be more than just a gathering of friends... At this delightful feast and event we will also be showing the movie "Water." This exceptional and touching film, set in India, is about the life of an 8 year-old girl who suddenly becomes a widow. Religious doctrine dictates that she now retire to an ashram and atone for the sins that caused the husband's death. The young girl's resilient spirit brings hope and chaos to the lives she encounters.

Holiday Celebration for Clients & Friends!

Wine & Appetizers: 4:30 to 6:00pm
Film Screening: 6:00 to 8:00pm

Location: College of Santa Fe, Forum
St. Michael's Drive

Date: Saturday, November 18, 2006

Please come celebrate this joyous year and contribute to woman's freedom at the same time. A suggested donation of \$25 or more will be given to IPAS to help make a difference in the lives of woman worldwide. All monies raised will go IPAS. Our goal is to raise \$10,000. If you are unable to attend, donations can be send to my office for IPAS.

RSVP at: emily@emilygarcia.com or call 505.955.7963. Thank you for being a part of my community and being proactive in the world! As Victor says, "**Be the change you want to see in the world!**" -- Gandhi.

Enclosed is a State of the Market Report to keep you updated on Santa Fe's current real estate trends.
As always, I am available to you, your family and friends for all your real estate needs.

All the best,